



MAKE A MAJOR IMPACT

COMPREHENSIVE TESTING FOR
ANY ANALYTICAL CHALLENGE



No matter what your industry or market, product quality and performance can make or break your success. That's why over 300 companies trust Impact Analytical (IA) for comprehensive testing and analysis.



The Best Resource for Contract Testing and Analysis

Impact Analytical is a full-service contract testing laboratory dedicated to providing comprehensive analytical services for a variety of industries—pharmaceutical, plastics, consumer products, medical devices, packaging, specialty chemical, and more.

It All Starts with Our People and Processes

Nothing piques the interest of Impact Analytical experts like a fresh puzzle to engage scientific discipline and routine. It is what drives us to generate results that support customer success.

From scientists, testing specialists, and analytical technologists to project managers, administrative professionals, and senior management, each and every IA team member executes projects with a client-centered approach. No product or project is the same; we facilitate custom methods and a flexible suite of testing solutions with the know-how, work ethic, and communication needed for a successful partnership. It's just how we operate.

All staff hold bachelor's, master's, or Ph.D. degrees and are always ready and eager for the next challenge. And although IA analysts have specific areas of expertise, they are also cross-trained in several disciplines, which creates a well-rounded, collaborative team dedicated to solving problems efficiently and accurately.

IA analysts are focused and trained on delivering exceptional customer service. Unlike many testing firms, Impact Analytical scientists work directly with the customer to identify project goals, develop a plan, and evaluate results. This produces a finished product that meets the customer's needs on time and on budget.

Unparalleled Quality and Service

Impact Analytical meets the customer's expectations at every point of contact. We accomplish this through a commitment to continual improvement of our communication, work processes, and delivery of service to the customer. As a registered FDA facility, our work processes adhere to the toughest regulatory standards, including:

- ♦ [ISO 9001:2008 quality system standards](#)
- ♦ [Good Laboratory Practice \(GLP\) regulations required by the EPA and FDA](#)
- ♦ [Current Good Manufacturing Practices \(cGMP\)](#)
- ♦ [Drug Enforcement Administration \(DEA\) under schedules II, III, IV, and V](#)
- ♦ [Product Quality Research Institute \(PQRI\) best practices for extractables and leachables](#)



Equipped for the Challenge

Throughout the year, customers tell us what they need and expect from a contract testing laboratory. And we listen. Old equipment is replaced and the newest testing equipment is acquired – based on customer input and industry requirements. From the latest technology to revolutionary capabilities, Impact Analytical has the physical resources to tackle just about any testing challenge:

- ◆ [Microscopy](#)
- ◆ [Thermal/Mechanical Properties](#)
- ◆ [Molecular Characterization](#)
- ◆ [Elemental Analysis](#)
- ◆ [Gas Separations](#)
- ◆ [Liquid Separations](#)

Put Us to the Test

Whether you're developing a new product, verifying and substantiating claims, solving a problem, or seeking product registration, let Impact Analytical help deliver the highest quality results.

Contact Impact Analytical today, visit our website or follow us on [Facebook](#), [Twitter](#), and [LinkedIn](#).

Grounded in science. Growing across industries.

Impact Analytical provides a full suite of services to various industries, including:

Consumer Products	Medical Devices	Pharmaceutical	Plastics
Actives Quantitation	Failure Analysis	Actives Quantitation	Additives Analysis
Consulting	Impurity Analysis	Compendial Testing	BPA & DEHP Testing
Deformulation	Extractables and Leachables Testing	Dissolution Testing	Extractables and Leachables Testing
Impurity Analysis	Material Characterization	Impurities Identification	Impurity Analysis
Litigation Support	Material Property Measurement	Extractables and Leachables Testing	Material Characterization
Material Characterization	Quality Control Testing	Method Development/Validation	Molecular Weight Determination
Method Development	Polymer Characterization	Method Transfer	Product Failure Analysis
Product Stability	Residual Solvents and Detergents	Molecular Characterization	Stability Testing
Quality Control Testing	Unknown Component ID	Package Testing	Surface Morphology
Regulatory Compliance		Quality Control Testing	Thermal/Mechanical Analysis
Unknown Component ID		R&D Support	USP <661.1> Support
VOC Determination		Raw Material Characterization	
		Release Testing	
		Stability Testing	
		USP Heavy Metals	
		<232>, <233>	